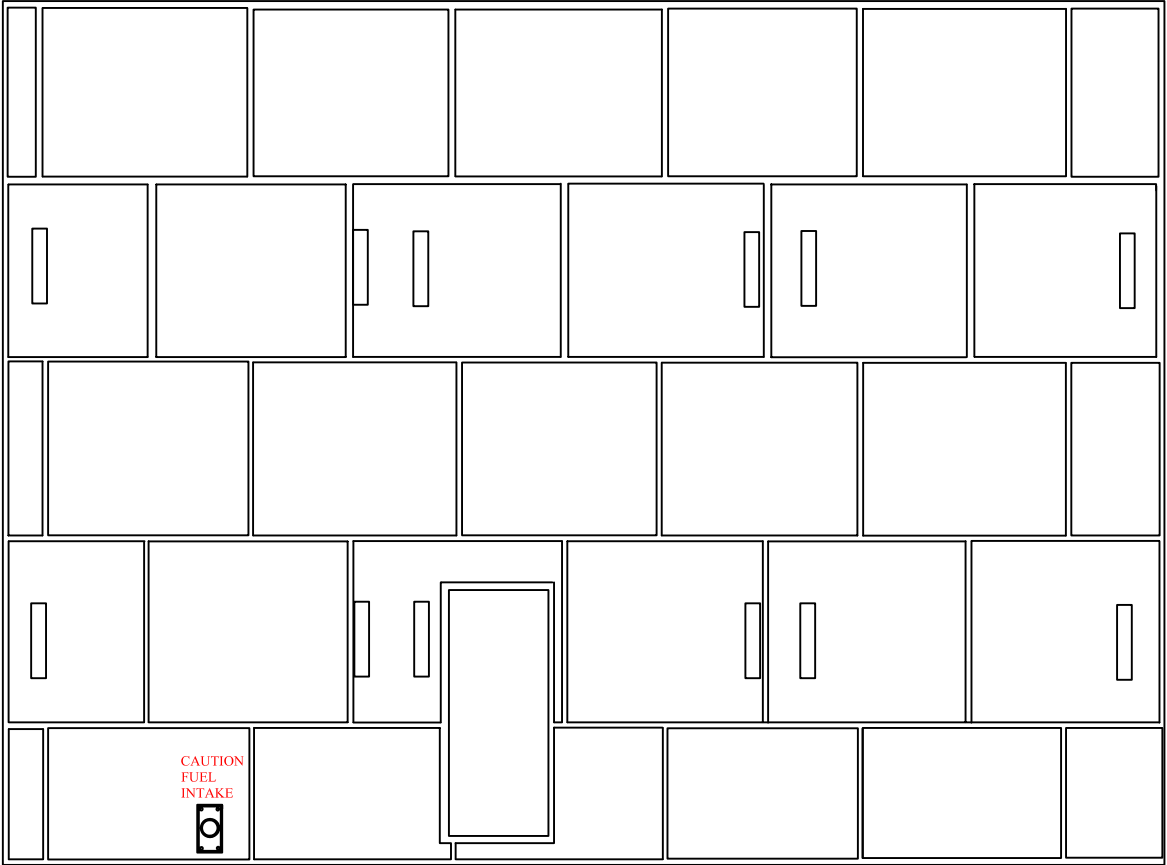


B1C Place in Center of Core

B1B Place 1.0mm Below Core Edge.

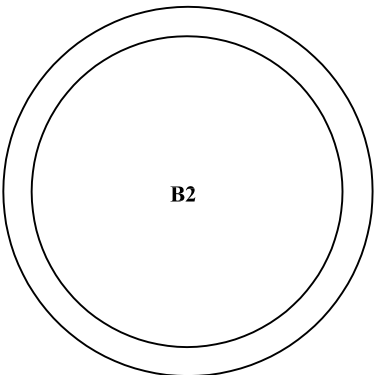


B1

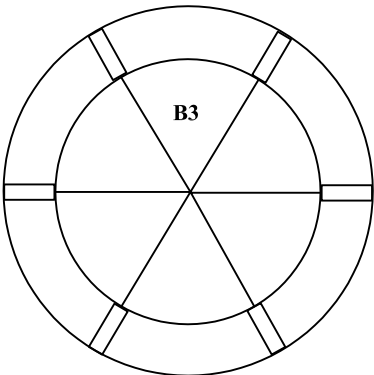


B1D Place 1.0mm Below Core Edge.

Glue on 1.0mm Stock



Glue on 1.0mm Stock



Glue on 1.0mm Stock

B4

INNER CORE SUPPORT